What is claimed is:

- 1. An ink fountain assembly for use in duplicating machines, such as rotary offset lithographic machines, comprising a fountain trough defined by an elongated blade and an ink fountain roller defining a gap there between, a proximal edge of said blade being rigidly retained and a distal edge of said blade, adjacent said roller, engaging a portion of a frame and being initially flexed and prestressed toward said roller to define said gap, and means to vary the gap and the ink flow therethrough.
- 2. An ink fountain assembly according to claim 1 wherein said means to vary the gap includes a plurality of metering screws which apply additional flexure to said blade.
- 3. An ink fountain assembly according to claim 2 wherein a hardened roller is interposed between each metering screw and said blade.
- 4. An ink fountain assembly according to claim 3 wherein said hardened rollers are provided in a slot in said frame and are separated by a spacing strip.
- 5. An ink fountain assembly according to claim 1 wherein the proximal edge of said blade is fixed to a mounting bar and means to vary the position of said mounting bar relative to the frame to thereby vary the initial flex and prestress of said blade.
- 6. An ink fountain assembly according to claim 1 wherein said fountain trough is further defined by ink fountain side plates, said ink fountain roller being mounted in bearings at its end, a lock-up arm functionally mounted on each bearing, each lock-up arm being pivotally moveable from a first raised position to a locked position, said side plates having recessed end portions engaging said bearings and having projections engaged by each lock-up arm when said arm is in its locked

position, a screw threaded through a portion of each lock up arm and engaging each projection to take up manufacturing and assembly tolerances and precisely set the blade relative to the fountain roller.

- 7. An ink fountain assembly according to claim 6 wherein said recessed end portions have flat chordal areas which provide a two point V-shaped contact with the bearing.
- 8. An ink fountain assembly according to claim 6 wherein said side plates rest on a cross-bar extending between side plates of a duplicating machine and the fountain assembly is removably attached to said duplicating machine by said cross bar and the recessed end portions of said side plates.
- 9. An ink fountain assembly according to claim 1 including clamping means to clamp a proof sheet across the length of said fountain assembly.
- 10. An ink fountain assembly according to claim 9 wherein said clamping means comprises a spring biased clamping bar extending laterally within a pocket in said frame.